

**CRESCENT BRONZE MODIFIED ALKYD ENAMEL CLEAR/ METALLIC BASE  
PRODUCT NUMBERS:10506, 10560, AND 20022**

**DESCRIPTION**

A durable, fast drying modified alkyd enamel formulated to achieve excellent adhesion and flexibility. Recommended for a variety of substrates, including any properly primed metal, steel, Plexiglas, wood, plaster and certain plastic surfaces.

**APPLICATION**

Although this product can be brushed, rolled ragged or sprayed, spray application is recommended to achieve the most uniform finish. Add VMP Naphtha if thinning is needed.

**SURFACE PREPARATION**

Surface to be painted must be completely clean and dry, free of any grease, oil, wax or other contaminants, and be at least 50° F. **Painted** surfaces must be tested for compatibility. Glossy surfaces must be sanded dull before painting. **Unpainted** surfaces should be properly primed with Crescent Bronze Alkyd Primer #10571, or any other suitable primer. Consult manufacturers' specifications for proper surface type and preparation in order to achieve satisfactory adhesion. Plastic substrates should always be carefully tested to determine the suitability of our product for your intended use.

**METALLIC BASE CLEAR COATING**

In some instances, clear coating may be required to reduce "rub-off" or to achieve washability. If a clear coat is desired, we recommend the use of our Crescent Bronze Modified Alkyd Enamel Clear #10560. Other manufacturer's products may be used, but it is extremely important to test their compatibility with our metallic finish. Many products discolor metallic finishes and Crescent Bronze assumes no responsibility for the results obtained when using these products. It is also important to note that using a clear coat will reduce the metallic luster and darken the finish slightly.

**DRY TIME**

At 70° F and 50% Relative Humidity, will dry to touch in 15-30 minutes, print free time is about 1 hour and may be recoated after 2 hours. Cooler and more humid conditions will extend these timeframes.

**COVERAGE**

Approximately 300-350 square feet per gallon (at 1 mil D.F.T.) depending on surface conditions and application method. One coat may be satisfactory (depending on background color and application method), but we recommend two coats for best results. Recommended dry film thickness is .75 – 2.0 mils.

**THINNER/CLEANUP**

Certain spray applications may require a slight (up to 5%) thinning using VM&P Naphtha. Clean up with aliphatic solvents like VM&P Naphtha or Mineral Spirits.

**PHYSICAL DATA**

Viscosity:	22 +/- 4 sec #2 Zahn cup @ 77° F	FlashPoint:	54° F
Weight per gallon:	6.82 +/- .15 lbs/gal.		
% Solids by weight:	28.36 +/- 1.00		
V.O.C.:	4.89 +/- .25 lbs/gal		
Gloss:	85° minimum		

**HAZARDS:**

This product is classified as "**flammable**". When shipping this product via AIR transportation it must be shipped as hazardous. When shipping limited quantities via Ground transportation it will be shipped out ORM-D. When shipping more than limited quantity amounts via Ground transportation it will be shipped

out as Hazardous. Please refer to product MSDS for suggested guidelines as to the safe use and handling of this product.

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