

CRESCENT BRONZE ACRYLIC LACQUER CLEAR / METALLIC BASE
PRODUCT NUMBERS: 10501, 10584 AND 20012
UV CLEAR: #10586

DESCRIPTION

A durable, fast drying lacquer formulated to achieve high adhesion to a variety of substrates, including properly primed metal, wood, plaster and certain plastic surfaces.

APPLICATION

Dip or spray. This product dries very quickly making it extremely difficult, in a non-spray application to obtain a uniform looking finish. This product can be brush applied if working on small areas, (i.e., accenting furniture or painting small craft items).

SURFACE PREPARATION

Surfaces must always be free of moisture, grease, oil, wax, loose particles or other contaminants. *Never* use this product over unsanded glossy surfaces or on areas where surface temperature is below 50°F. Whenever possible, we recommend application over a white background. Unpainted surfaces should be properly primed with our Crescent Bronze Lacquer Primer #10570 or any other suitable primer that can be used under a lacquer finish. Consult manufacturers' specifications for proper surface type and preparation in order to achieve satisfactory adhesion. Matte or flat previously painted surfaces in good condition should not require additional surface preparation, however, we highly recommend testing a small area to insure satisfactory adhesion and to make certain lifting and wrinkling will not occur. Glossy surfaces must be lightly sanded and followed up with a quality lacquer compatible primer. Again check the manufacturers' application recommendations.

METALLIC BASE CLEAR COATING

In some instances, clear coating may be required to improve gloss or to add an additional protective coat. We do *not* recommend regular cleaning of this finish. If a clear coat is desired, we recommend our Crescent Bronze Clear Acrylic Lacquer #10584 or UV Clear Acrylic Lacquer #10586 for either Metallic or Pearlescent basecoats. Other manufacturer's clear coats could be used, however, it is *extremely important* to test these and any other products for compatibility with our finishes. Crescent Bronze assumes no responsibility for the results obtained when using these products. It is also important to note that using a clear coat could reduce the metallic luster or darken the finish slightly.

DRY TIME

At 70°F and 50% relative humidity, will dry to touch in approximately 15 minutes. Print free time is about 30-45 minutes and may be re-coated after 12 hours. Cooler and more humid conditions will extend these timeframes.

COVERAGE

Approximately 300-400 square feet per gallon (at 1mil D.F.T.), depending on surface condition and application method. One coat may be satisfactory (depending on background color and application method); but we recommend two coats for best results. Recommended dry film thickness is .75 – 2.0 mils.

THINNER/CLEANUP

Certain spray applications may require a slight (up to 10%) thinning using xylene. Clean up with xylene or toluene.

PHYSICAL DATA

Viscosity:	19 +/- 4 sec. #2 Zahn cup @ 77° F
Weight per gallon:	7.73 +/- .15 lbs
% Solids by weight:	28.98 +/- 1.00
V.O.C.:	5.49 +/- .25lbs/gal
Flash Point:	45 °F
Gloss:	85° Minimum

HAZARDS:

This product is classified as “**flammable**”. When shipping this product via AIR transportation it must be shipped as hazardous. When shipping limited quantities via Ground transportation it will be shipped out ORM-D. When shipping more than limited quantity amounts via Ground transportation it will be shipped out as Hazardous. Please refer to product MSDS for suggested guidelines as to the safe use and handling of this product.

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